



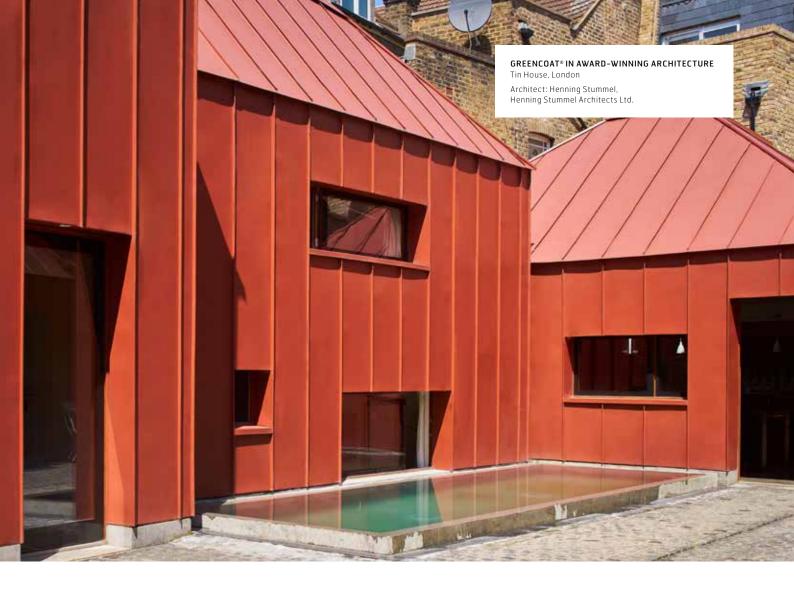


GreenCoat[®] – color coated steel sheets and coils

Environmental Product Declaration (EPD) In accordance with ISO 14025 and EN 15804+A1

S-P-01922, version 1.2 UN CPC 412 Programme: The International EPD® System, www.environdec.com Programme operator: EPD International AB Published: 2020-03-31 Revised: 2022-02-14 Valid until: 2025-03-30





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1. SSAB's vision – a stronger, lighter and more sustainable world

SSAB is a specialized global steel company driven by close relationships with our customers. SSAB develops and markets high performance steels that are either high strength or fit for purpose products designed for better performance and sustainability.

The company is a leading producer in the global market for Advanced High Strength Steels (AHSS) and Quenched & Tempered Steels (Q&T). We serve segments such as, automotive, mining and construction with strip, plate and tube products. SSAB's steels and services help to make end products lighter and better engineered, increasing their strength and lifespan.

SSAB has a cost-efficient and flexible production system. SSAB's production plants in Sweden, Finland and the US

have an annual steel production capacity of approximately 8.8 million tonnes. In Sweden and Finland, the integrated blast furnace process is used, whereas in the US, electric arc furnaces are used in a scrap-based production process.

SSAB has been at the forefront of sustainability in many ways. With confidence deriving from our traditions, we now strive to do even more. SSAB aims to be fossil-free as a company by 2045.

SSAB's environmental management is based on the international environmental management systems standard, ISO 14001. All production facilities within the scope of this Environmental Product Declaration have third-party ISO 14001 certification.

2. SSAB in the circular economy

The term circular economy usually is used to describe a transition from linear business models, in which products are manufactured from raw materials, used and then discarded, to circular business models, where products or parts are repaired, re-used, returned and recycled. A circular economy promotes zero waste in order to create a more sustainable world.

In addition, it supports innovative design to promote recycling, a reduction in the amount of virgin materials used, and encourages the re-use and recycling of all materials. A circular economy can be applied by adopting a lifecycle approach and measuring the social, economic and environmental impact at each stage of a product's lifecycle, including end of life. In summary, steel products promote the core objective of a circular economy because steel can be recycled without weakening its properties.

3. Product

3.1 TECHNICAL INFORMATION AND APPLICATION

GreenCoat[®] color coated steel products are used in the building industry, but also in light engineering, different indoor applications and transportation. GreenCoat[®] products are typically highly resistant to corrosion, UV radiation and scratches. They provide builders with a lightweight material that is easy to work with even down to -15°C.

Most of our GreenCoat[®] products feature a Bio-based Technology (BT) coating with a substantial portion of the traditional fossil oil replaced by Swedish rapeseed oil. This patented solution reduces the environmental footprint of GreenCoat[®] products. Being fully Cr(VI)-free, and with its color coating, full recyclability, compliance with REACH and numerous environmental certifications, GreenCoat[®] stands at the forefront of sustainable building solutions.

GreenCoat[®] products are available in a wide variety of attractive colors and finishes. The typical thickness range is from 0.45 mm to 1.5 mm, but availability depends on the product and width concerned. All SSAB color coated products are manufactured according to EN 10169. The main products included in the color coated product portfolio are listed below.

3.1.1 COLOR COATED STEEL ROOFING PRODUCTS

- GreenCoat Pural BT offers the highest level of durability with very scratch resistant and formable coating for roofing applications.
- GreenCoat PLX Pural BT an unique combination of steel and coating making a premium product for all high-end tinsmith applications.
- GreenCoat Pro BT a highly durable roofing product with optimized properties for tiles and profiles.
- GreenCoat PLX Pro BT an unique combination of steel and coating specially developed for all high-end tinsmith applications.
- GreenCoat PLX Legacy a tinsmith product for old cultural historic buildings with special surface to be painted directly after installation.
- GreenCoat Mica BT a roofing product with exclusive, glittery surface.
- **GreenCoat Crown BT** a product with optimized properties for tile profiles and modular roofing. Matt version of the product has excellent color and gloss repeatability.
- GreenCoat Cool a roofing product with heat reflecting properties.
- Rough Matt Polyester a roofing product with rough appearance and good profiling properties.
- **Polyester** a product used in warehouses, agricultural constructions, halls and sheds.

3.1.2 COLOR COATED STEEL FAÇADE PRODUCTS

- GreenCoat Hiarc, GreenCoat Hiarc Max offer excellent weather resistance properties for superior aesthetic buildings that are built to last.
- GreenCoat Pural Farm BT a highly durable product for agricultural buildings, also available as double sided.

3.1.3 COLOR COATED STEEL RAINWATER SYSTEM PRODUCTS

- GreenCoat RWS Pural BT highly durable, double sided product for rainwater systems in wrinkled matt appearance. Provides excellent forming properties.
- GreenCoat RWS Pural highly durable, double sided product for rainwater systems. Provides excellent forming properties.
- GreenCoat RWS Pro BT a double sided, high quality product for rainwater systems in matt appearance.
- GreenCoat RWS Pro a double sided, high quality product for rainwater systems.

3.1.4 COLOR COATED STEEL INDOOR PRODUCTS

- GreenCoat FoodSafe BT a product for food business premises.
- **Polyester Indoor** a product with a wide range of special colors and glosses for indoor applications.
- Epoxy a product with excellent adhesive bonding properties used for sandwich panels for indoor applications.
- Laminate FoodSafe a product with excellent scratch resistance properties for the food industry.

Product-specific technical requirements regarding mechanical and other properties arise from national and/or international standards, such as EN 10169 or EN 10346, or customer specific standards. SSAB's unique products also have their own specific requirements.

For more detailed information about technical product properties and the product portfolio, please visit www.ssab.com.

3.2 PRODUCT COMPOSITION

3.2.1 STEEL CHARACTERISTICS

The base material in color coated products is steel, which is typically coated with a zinc layer on both sides. Steel is an alloy of mainly iron and carbon, with small amounts of other alloying elements. These elements improve the chemical and physical properties of steel such as strength, ductility, and durability. The alloying elements of steel are physically bonded to the steels inherent crystalline structure. End application requirements determine the steel type: structural steels offer standardized mechanical properties according to EN 10346, while formable steels are used in deep drawing and in tinsmith applications.

3.2.2 ZINC COATING

The zinc coating (Z, $100 - 350 \text{ g/m}^2$) is lead free and has a minimum zinc content of 99%. It protects the steel from corrosion in two ways. It is a protective layer keeping oxygen and water away from the steel, but it also acts as a cathodic protection. This means that at cut edges or in case of damages through the zinc coating, the zinc will sacrifice itself and react to form protective compounds and block further corrosion processes.

3.2.3 PRE-TREATMENT AND COLOR COATINGS

SSAB color coated products typically comprise two paint layers, on both sides of the strip, and pre-treatment. These are typically applied to zinc-coated steel in an automated process. Paint layers are cured in elevated temperatures in a controlled process. Each of the layers has its own function. The pre-treatment layer improves the corrosion resistance, but also gives good adhesion to the primer layer. The primer layer is used for corrosion protection with corrosion protective additives. Primer layer also gives a good adhesion to the top coat. The top coat type is chosen based on the end application. The top coat gives the product its color, other chosen visual effects and largely defines the overall performance of the product. Total thickness of the color coating varies between $25 - 50 \mu$ m depending on the product.

The reverse side of the sheet is typically painted with a two-layer gray reverse side coating which further enhances the corrosion resistance of the product. The reverse side coating is optimized to give a good adhesion in adhesive bonded or foam filled sandwich panels. If particular technical or aesthetic requirements are set for the reverse side, the coating can be selected accordingly. Typical overall reverse side coating thickness is 12 μ m. All SSAB color coated products are Cr(VI)-free.

3.2.4 TYPICAL PRODUCT COMPOSITION

Table 1 shows as an example the composition of GreenCoat Hiarc in normal production (excluding packaging materials). This product is a typical example of a color coated product used especially within construction industry. The exact composition of steel varies according to material standards and customer requirements. This information given is based on color coated steel products produced at SSAB's sites in both Finland and Sweden.

The values provided are based on European Standards EN 10219-1, EN 10149-2, EN 10025-2, EN 10025-3, EN 10025-4, EN 10025-6, EN 10130, EN 10268, EN10346 and EN 10169 requirements on maximum concentrations, and included in Table 1 if the maximum levels according to these standards are 0.1% by weight, or higher.

More detailed information about the composition of different steels is available from national and international standards as well as from SSAB's website www.ssab.com.

Typical chemical contents of SSAB color coatings are shown in Table 3 (Annex 1). In the table, the weight percentage of a substance is reported if it is at least 0.1% of the product's weight. The weight percentages have been calculated for a color coated product with 0.45 mm steel thickness with Z100 zinc coating.

TABLE 1. EXAMPLE OF THE GREENCOAT HIARC COMPOSITION

Material	Content (%) of total product weight	Ingredient	Content (%, W/W)	CAS number
Steel Base (S280GD, 0.5 mm)	91.3	Iron (Fe)	> 97	7439-89-6
		Carbon (C)	< 0.20	7440-44-0
		Silicon (Si)	< 0.60	7440-21-3
		Manganese (Mn)	< 1.70	7439-96-5
		Phosphorus (P)	<0.10	N/A
Zinc Coating (Z275)	6.9	Zinc (Zn)	> 99	7440-66-6
		Aluminum (Al)	< 1.0	7429-90-5
Color Coatings	1.8	Other elements	100	N/A

Remarks

Physical state: solid Odor: odorless Color: metallic gray Boiling point: 2,750°C Melting point: 1,450 – 1,520°C Steel density: 7,850 kg/m³

3.3 COMPLIANCE WITH CHEMICAL LEGISLATION

SSAB actively tracks and anticipates future changes in environmental, safety and chemical legislation and complies with valid EU chemical regulations, such as the REACH Regulation 1907/2006. Communication and cooperation throughout the supply chain plays an important role and SSAB requires full REACH compliance from its subcontractors. SSAB tracks the list of Substances of Very High Concern (SVHC) and other legislative requirements to ensure products meet legal and customer requirements. In addition, SSAB observes and complies with the requests and recommendations of many customers to withdraw products containing hazardous substances in the customer sector.

SSAB's steel products do not contain substances of very high concern (SVHC) as defined and listed in the European

Chemicals Agency (ECHA) Candidate List of substances of very high concern for Authorisation, in levels above 0.01% by weight.

Steel contains very small amounts of impurities originating from natural raw materials and not added during the steel production process. The amount of impurities in the steels is minimal and, based on knowledge of the toxicity of these substances and their metallurgical bond in the steel matrix, does not pose a risk to the environment or human health.

For the construction industry, the Environmental Product Declaration will give benefits in rating schemes, such as BREEAM, LEED and Miljöbyggnad. Additionally, there are specific tools for material evaluation, such as BASTA, Byggvarubedömningen and SundaHus, where information from this Environmental Product Declaration is needed.



4. Production

4.1 PRODUCTION SITES

SSAB color coated steel coils and sheets are manufactured at SSAB's Hämeenlinna and Kankaanpää sites in Finland, and at Finspång site in Sweden. Metal coated and cold rolled steel strips manufactured at SSAB Hämeenlinna mill in Finland are used as the substrate for color coated steel products. Hot rolled steel typically produced at SSAB's Raahe site in Finland is used as the substrate for metal coated and cold rolled steel. Steel production is based on the use of iron ore as a raw material. However, SSAB uses approximately 20% of scrap steel in conjunction with steel production in the Nordics. The use of raw materials and energy has been optimized in steel production.

When scrap steel is used instead of virgin raw materials in steelmaking, the carbon dioxide emissions originating in steel production decrease accordingly. Steelmaking at SSAB uses scrap material from SSAB's own production processes and material sourced on the scrap steel market. Once steel has been made, it can be recycled without weakening its properties.

At SSAB, steelmaking processes have been continuously advanced and improved. As a result, SSAB's blast furnaces today are among the most efficient in the world in terms of minimizing carbon dioxide emissions from steel production.

Most of the energy used in ore-based steel production comes from coal, which is used as a reducing agent in ironmaking. The mineral products formed in SSAB's iron and steel production processes and the by-products generated in the coking process are recycled as industrial raw material or material to replace virgin resources. A high percentage of the dust originating in various processes is returned to the process to reduce waste and improve material efficiency.

4.2 LABELING AND PACKAGING

SSAB color coated products are labeled to be easily and permanently identifiable and traceable. Labeling complies with standards EN 10021 and EN 10204. In addition, the reverse side is marked with a text that identifies GreenCoat[®] and SSAB as the original manufacturer.

The packaging and protection of our steel products is usually determined when ordering. Strap bands, wood props, corner protection and other accessories supporting packaging are used as appropriate and according to customer requirements. Paper and plastic film is usually used as the packaging material for cut lengths. The bundles are fastened with strap bands. Coils are delivered fastened with or without a base, based on the order protected by laminated plastic or cardboard, wrapping paper and plastic or metallic end rings, metallic corner protection and binding straps.

This section of the declaration is for information purposes only. The packaging materials are not included in the LCA study.

More information about the labeling and packaging can be found at www.ssab.com.

4.3 SOURCING AND TRANSPORTATION

The general terms and conditions of all new or renewed raw material sourcing contracts require compliance with SSAB's Supplier Sustainability Policy. Ethical values, environmental concerns and energy efficiency are considered when choosing suppliers. As regards the main raw materials used in steel production, iron ore pellets are sourced from Sweden and Russia, metallurgical coal from North America, Australia and Russia, metallurgical coke from Japan, China and Poland, limestone from Sweden, Norway, France and Spain, and scrap from Sweden, Finland and Russia. Alloys are sourced from multiple origins including Brazil, Russia, China, South Korea, Chile and the US. The company's own logistics unit is responsible for most of SSAB's transportation of raw materials and products. Finished products are transported by sea, road or rail.

SSAB's environmental objectives in respect of logistics are managed through a certified environmental management system. The aim is to increase the share of logistics contracts with partners who have signed up for energy efficiency agreements in the logistics and transport sector. Around 85% of SSAB's land transportations per tonne of products are carried by a partner signatory to energy efficiency agreements. Logistics companies outside an energy efficiency agreement are regularly encouraged to sign up to one. SSAB's international partners have certified environmental management systems. Logistics aims to optimize transport and maximize payloads and to combine transport as efficiently as possible.

5. Recycling and waste processing

Steel is a fully recyclable material and scrap steel has a strong market position: steel recovered from structures and end products at the end of their lifecycle is efficiently recycled and re-used.

No hazardous waste is formed from end products and steel does not harm the environment. According to the European

Waste Catalogue, the waste code for steel products manufactured by SSAB after their useful life is 17 04 05 (iron and steel). All packaging materials for steel products can be recycled.

6. Information about safe use

Steel poses no hazards to the environment in the forms supplied. Some grades of steel contain alloying elements such as manganese, chromium, niobium, vanadium, titanium, nickel, copper and silicon. None of these substances is released under normal or reasonably foreseeable conditions of use.

Dust and vapors may form when steel is melted, welded, cut or ground (or heated to very high temperatures). Long-term exposure to high dust and vapor concentrations may affect the health, especially the lungs. The composition of dust and vapor depends on the steel grade and methods employed.

Welding must be left to trained people. Personal protective equipment must be used and sufficient ventilation must be ensured in compliance with safety legislation. Instructions on the welding of metals and metal alloys can be found on the website of, for example, the European Steel Association www.eurofer.org.

The use and handling of steel does not endanger people or the environment and there are no specific exposure limits in place for this reason. Neither have any first aid measures, measures in the event of fire or unintentional emission, or measures as regards the handling and storage of steel been specified.

Normal precautions should be taken to avoid physical injuries caused mainly by the heavy weight or sharp edges of a product. Personal protective equipment such as special gloves and eye protection must be worn. Color coated steel is not classified as dangerous under the EU's chemical regulation (REACH) and so no Safety Data Sheet or hazardous packaging, marking or transport rules and regulations are required.

6.1 SAFETY

- Always wear gloves and protective clothing when handling steel products.
- Be careful of sharp edges and corners.
- Always use official lifting equipment when moving steel products.
- Never use binding straps to lift a product.
- Straps under tension may cause injury when cut and the outer ring of a coil may rebound outwards.
- Never go under steel products when they are being moved.
- Make sure the securing straps are sufficiently strong and firmly attached.
- Always follow the industrial safety provisions in force and find out whether the installation site is subject to any particular safety requirements before beginning installation work.

7. LCA information

- Functional unit / declared unit: 1 tonne (1,000 kg) of color coated steel sheets and coils.
- Reference service life: Not applicable.
- The LCA is based on data from the following SSAB production sites:
 - SSAB Europe Oy, Raahe, Finland
 - SSAB Europe Oy, Hämeenlinna, Finland
 - SSAB Europe Oy, Kankaanpää, Finland
 - SSAB EMEA AB, Finspång, Sweden
- Data quality and representativeness: Production data have been collected by SSAB directly from the production sites and are average values for the year 2017. The data have been measured and verified internally. The data are assumed to be the most relevant according to current conditions and production practices.
- Database(s) and LCA software used: The World Steel Association's 5th steel LCI dataset released in December 2018, the GaBi LCA Databases 2019 (SP39), the Gabi LCA Software (GaBi version 9).
- Description of system boundaries: Cradle-to-gate with options.
- **Cut-off:** The packaging material inflow is not included in the LCA. The packaging material represents less than 1% of the total inflow by mass and is therefore well below the limits given by the cut-off rules, stated in EN 15804, as well as the relevant PCR document for this EPD.

- Allocation: By-products such as blast furnace slag are used as input material in a number of industries, for example in road construction and as a substitute for cement. This study has used a conservative approach and considered all the environmental burdens associated with the production of the steel products and by-products as belonging to the production of the steel.
- End-of-Life Scenario: A recycling rate of 95 % has been assumed for the steel product. That is to be seen as the proportion of the material in the product that will be recycled (or re-used) in a subsequent system. The recycling rate referring to the output of the recycling plant and all the material losses through the lifecycle have been taken into account, including material losses in the collection, sorting and recycling (or re-use) processes up to the point of final substitution. The scenario results in 5 % material losses in total, considered as landfilling steel scrap.
- Net-scrap calculation: To some extent SSAB uses external scrap in the steel production. Therefore, this amount of scrap has been deducted from the stated recycling rate. This is done to calculate the amount of net-scrap to be credited in Module D. This is the amount of steel scrap available for the next lifecycle. The re-circulation of internal scrap has not been considered in this calculation, since it represents a closed loop inside the system boundary for the LCA.

8. Scope of declaration

The scope of this declaration is for 1 tonne of color coated steel sheets and coils from cradle to the mill gate, including end-of-life processing and recycling: Modules A1 - A3, C3 - C4 and D (according to EN 15804). Modules A4 - A5, B1 - B7 and C1 - C2 have not been included, due to the inability to predict how the material will be used following manufacture.

The system boundary applied in this study extends from Module A1, the mining of raw materials, such as iron ore and coal; Module A2, transport to and within the manufacturing site; Module A3, coke, iron and steel manufacture; ancillary service operations; hot rolling of steel products, cold rolling, metal coating, color coating and packaging for dispatch to customers at the exit gate of the manufacturing site.

The system boundary also includes manufacture of other required input materials, transport between processing operations, the production of external services such as electricity, natural gas and water, and the production of by-products within the steelmaking process. Wastes and emissions to air, land and water are also included, as are Modules C3 scrap processing, C4 disposal to landfill and D recovery for recycling.

Produc	Product stage		Construction process stage			Use stage				End of li	fe stage		Resource recovery stage			
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Re-use-, recovery-, recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	Β7	C1	C2	C3	C4	D
Х	Х	Х	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	Х	Х	Х

X=Module declared.

MND=Module not declared (such a declaration shall not be regarded as an indicator of a zero result).

9. Environmental performance

For SSAB, the Nordic production system should be considered as one entity. A customer order is normally not dedicated to a specific production location, since the technical specification (data sheet) is used to identify the product.

Although there is a spread larger than 10% for some indicators, it would not be meaningful to report these at site level, since the actual customer business is not conducted at site level.

In the case of color coated strip, mainly the ODP indicator differs, which can be explained by differences in the process chemicals used, rather than the performance of the sites per se. Tables 2a - 2c show the results of the lifecycle assessment.

TABLE 2A. POTENTIAL ENVIRONMENTAL IMPACT PER 1,000 KG OF COLOR COATED STEEL SHEETS AND COILS

Parameter	Unit	A1-A3	С3	C4	D
Global warming potential (GWP)	kg CO ₂ equiv.	2.63E+03	2.49E+00	7.44E-01	-1.48E+03
Eutrophication potential (EP)	kg (PO ₄) ³⁻ equiv.	6.41E-01	4.22E-03	5.00E-04	-2.17E-01
Acidification potential (AP)	kg SO ₂ equiv.	5.83E+00	1.76E-02	4.42E-03	-2.93E+00
Photo-oxidant formation potential (POCP)	kg ethene equiv.	5.72E-01	1.95E-03	3.42E-04	-6.86E-01
Ozone Layer Depletion Potential (ODP)	kg CFC11 equiv.	2.07E-08	8.13E-15	4.32E-15	8.29E-06
Abiotic depletion potential: fossil (ADP-fossil)	MJ, net calorific value	3.17E+04	4.83E+01	1.04E+01	-1.44E+04
Abiotic depletion potential: elements(ADP-elements)	kg Sb equiv.	1.75E-01	2.80E-06	7.41E-08	-4.56E-03

TABLE 2B. USE OF RESOURCES PER 1,000 KG OF COLOR COATED STEEL SHEETS AND COILS

Parameter		Unit	A1-A3	С3	C4	D
	Used as energy carrier	MJ, net calorific value	2.28E+03	3.56E+00	1.37E+00	9.56E+02
Renewable primary energy	Used as raw materials	MJ, net calorific value	0	0	0	0
phillingy energy	Total	MJ, net calorific value	2.28E+03	3.56E+00	1.37E+00	9.56E+02
	Used as energy carrier	MJ, net calorific value	3.34E+04	5.01E+01	1.08E+01	-1.39E+04
Non-renewable primary energy	Used as raw materials	MJ, net calorific value	0	0	0	0
p	Total	MJ, net calorific value	3.34E+04	5.01E+01	1.08E+01	-1.39E+04
Secondary material		kg	26	-	-	-
Renewable seconda	ry fuels	MJ, net calorific value	2.56E-07	0	0	0
Non-renewable sec	ondary fuels	MJ, net calorific value	3.25E-06	0	0	0
Net use of fresh wat	er	m ³	1.48E+00	1.49E-02	2.72E-03	1.99E+00

TABLE 2C. WASTE PRODUCTION PER 1,000 KG OF COLOR COATED STEEL SHEETS AND COILS

Parameter	Unit	A1-A3	С3	C4	D
Waste, hazardous	kg	6.44E+01	1.57E-06	1.84E-07	-9.72E-04
Waste, non-hazardous	kg	7.80E+01	1.02E-02	5.01+01	1.60E+02
Waste, radioactive	kg	6.81E-01	0	0	0

10. Additional information

Steel is 100% recyclable and its unique properties mean it can be recycled without loss of properties or performance.

11. Mandatory statements

- The EPD for construction products may not be comparable if they do not comply with EN 15804.
- EPDs within the same product category but from different programs or utilizing different PCRs may not be comparable.

12. Program-related information and verification

Program	The International EPD® System. EPD International AB, Box 210 60, SE-100 31 Stockholm, Sweden. www.environdec.com
EPD registration number	S-P-01922
Published	2020-03-31
Revised	2022-02-14
Valid until	2025-03-30
Product group classification	UN CPC 412
Reference year for data	2017
Geographical scope	Global
Core product category rules (c-PCR)	CEN standard EN 15804+A1 served as the core PCR.
Product category rules (PCR)	PCR 2012:01 Construction products and Construction services. Version 2.3, 2018-11-15.
PCR review was conducted by	The Technical Committee of the International EPD® System. Chair: Massimo Marino. Contact via info@environdec.com
Independent verification of the declaration and data, according to ISO 14025:2006:	 EPD Process Certification (internal) EPD Verification (external)
Third party verifier	Carl-Otto Nevén NEVÉN Miljökonsult
Accredited or approved by	The International EPD® System.

12.1 IMPLEMENTED CHANGES TO REVISION

Editorial changes has been done 14.2.2022 to products listed in this document in 3.1.1, 3.1.3 and Annex 1.

13. References

- ISO 14025:2006 Environmental labels and declarations Type III environmental declarations Principles and procedures.
- General Programme Instructions of the International EPD® System. Version 3.01.
- EN 15804:2012+A1:2013 Sustainability of construction works Environmental product declarations Core rules for the product category of construction products.
- PCR 2012:01. Construction Products and Construction Services. Version 2.3, 2018-11-15.
- World Steel Association Life Cycle Inventory study report, 2018 data release. This study report corresponds to the steel LCI data released in December 2018 for 17 products. This is the 5th worldsteel LCI study and has been carried out in accordance with the worldsteel LCI methodology report.
- The GaBi LCA Databases 2019 (SP39).
- The GaBi LCA Software (GaBi version 9).
- LCA methodology report SSAB steel products EPDs, as the basis for the publication of EPDs within The International EPD[®] System, IVL Report U 6256, 2020.

14. Contact information

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Sec. 4

GREENCOAT® PRODUCTS OFFER A SUBSTANTIAL PORTION OF SWEDISH RAPESEED OIL IN THE COATING. TYPICAL CHEMICAL CONTENT OF COLOR COATINGS (= CURED PAINT COATINGS OR GLUED LAMINATE FOIL). Weights are calculated with 0.45 mm steel with zinc coating Z100.

GreenCost Hore POF 0.3 1.1 GreenCost Hore Acylic binder 0.2 0.3 File meteriols Trainium dicode 0.0 0.4 Trainium dicode 0.0 0.1 1 Trainium dicode 0.0 0.0 0.0 Trainium dicode 0.0 <	Product	Substance type	Substance content	Min [wt%]	Max [wt%]
Organic binders 0.0 0.4 Organic binders 0.0 0.1 Organic binders 0.0 0.1 Transian dioxide 0.0 0.1 Organic binders 0.0 0.1 Transian dioxide 0.0 0.1 Organic binders 0.0 0.0 Intergranic binders 0.0 0.0 Organic binders 0.0 0.0 Nanoparticles 0.0 0.0 Nanoparticles 0.0 0.0 Nanoparticles 0.0 0.0 Organic binders 0.0 0.0 Green/Coxt Hare Max Particle binders 0.0 0.0 Filler materials Forwar 0.0 0.0 0.0 Filler materials Forwar 0.0 0.0 0.0 Filler materials Forganic binders 0.0 0.0 0.0 Filler materials Forganic binders 0.0 0.0 0.0 Green/Coat Hare Max Forganic binders 0.0 <			PVDF	0.3	1.1
GreenCoat Hince Fiber argenic binders 0.0 0.1 Filer materials Tinanum dioxide 0.0 0.1 Filer materials Organic didtives 0.0 0.0 Interprint Hiers 0.0 0.0 0.0 Interprint			Acrylic binder	0.2	0.3
GreenCoat Hore 1 1 0.0 0.5 Filer materials 0 0.0 0.0 Inorganic filers 0.0 0.0 Inorganic filer 0.0 0.0 Inorganic filer 0.0 0.0 Inorganic filer 0.0 0.0 Inorganic filer 0.0 0.0 Inorganic filers		Urganic binders	Epoxy*	0.0	0.4
GreenCoat Horc 0.0 0.0 Filter materials 0.0 0.0 Imagenic filters 0.0 0.0 Imagenic filters 0.0 0.0 Organic diditivies 0.0 0.0 Organic diditivies 0.0 0.0 Imagenic diditivies 0.0 0.0 Organic binders 0.0 0.0 Interprint 0.0 0.0			Other organic binders	0.0	0.1
GreenCort Pro BT, GreenCort PLX Purol BT 0.0 0.0 Filler moteriols Orgonic binders 0.0 0.0 Inorgonic binders 0.0 0.0 0.0 Orgonic dditivies 0.0 0.0 0.0 Vanceparticles 0.0 0.0 0.0 ProBF 0.2 0.3 Acrylic binder 0.2 0.3 Epox* 0.0 0.0 0.0 Organic binders 0.0 0.0 0.0 Organic binders 0.0 0.1 0.0 0.0 Organic binders 0.0 0.0 0.0 0.0 Inorganic binders 0.0 0.0 0.0 0.0 Inorganic binders 0.0 0.0 0.0 0.0 0.0 Nanceparticles Organic dditivies 0.0 0.0 0.0 0.0 Nanceparticles Epox* 0.0 0.0 0.0 0.0 0.0 Inorganic binders 0.0 0.0 0.0 0.0			Titanium dioxide	0.0	0.5
GreenCart Hur: Nax Inorganic hilers 0.0 0.2 Grganic binders 0.0 0.0 Acrylic binder 0.2 0.3 Grganic binders 0.0 0.0 Organic binders 0.0 0.0 Biller materials 0.0 0.0 Organic binders 0.0 0.0 Dither pigments 0.0 0.0 Organic binders 0.0 0.0 Dither pigments 0.0 0.0 Organic binders 0.0 0.0 Inorganic binders<	GreenLoat Hiarc		Other pigments	0.0	0.1
GreenCoat Paral RT Organic additivies 0.0 0.0 GreenCoat Paral RT Anamate 0.0 0.0 GreenCoat Paral RT Organic binders 0.0 0.0 GreenCoat PARA Organic binders 0.0 0.0 GreenCoat PARA Organic binders 0.0 0.0 GreenCoat PARA Organic binders 0.0 </td <td></td> <td>Filler materials</td> <td>Organic fillers</td> <td>0.0</td> <td>0.0</td>		Filler materials	Organic fillers	0.0	0.0
GreenCoat Hunc MaxNenoparticles0.00.0GreenCoat Hunc MaxPUDF0.20.3GreenCoat Hunc Max1000.10.0Filler materials0.00.00.1Inarganic Hunce0.00.00.1Inarganic Hunce0.00.00.1Inarganic Hunce0.00.00.1Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Nonoparticles0.00.00.0Nonoparticles0.00.00.0Nonoparticles0.00.00.0Inarganic Hunce0.00.00.0Nonoparticles0.00.00.0Nonoparticles0.00.10.0Inarganic Hunce0.00.10.0Inarganic Hunce0.00.10.0Inarganic Hunce0.00.10.0Inarganic Hunce0.00.10.0Inarganic Hunce0.00.10.0Inarganic Hunce0.00.10.0Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Inarganic Hunce0.00.00.0Inarganic Hunce <td></td> <td></td> <td>Inorganic fillers</td> <td>0.0</td> <td>0.2</td>			Inorganic fillers	0.0	0.2
GreenCoat Horc Max PVDF 0.2 1.5 GreenCoat Horc Max Crganic binders 0.0 0.4 Differ organic binders 0.0 0.1 Trianum dioxide 0.0 0.5 Other organic binders 0.0 0.2 Prime 0.0 0.0 0.0 Prime 0.0 0.0 0.0 Prime 0.0 0.0 0.0 Prime 0.0 0.0 0.0 Organic fillers 0.0 0.0 0.0 Inorganic fillers 0.0 0.0 0.0 Nanoparticles Polyester binders (saturated) 0.4 1.2 Polyester binders (saturated) 0.4 1.2 0.0 Polyester binders (saturated) 0.4 1.2 0.0 0.0 Polyester binders (saturated) 0.4 0.1 0.0 0.1 Organic binders 0.0 0.2 0.0 0.0 0.0 Polyester binders (saturated) 0.0 0.0 0.0			Organic additivies	0.0	0.0
GreenCoat Harc Mox Acrylic binder 0.2 0.3 GreenCoat Harc Mox Titonium dixide 0.0 0.1 Filer materials Titonium dixide 0.0 0.5 Filer materials Other pignents 0.0 0.0 Organic binders 0.0 0.0 0.0 Manaparticles Organic ditivies 0.0 0.0 Very methane binders 0.0 0.0 0.0 Organic binders 0.0 0.0 0.0 ForeenCoat Parel BT, GreenCoat PLX Purol BT Polyester binders (saturated) 0.4 1.2 Organic binders 0.0 0.0 0.1 Filer materials Organic binders 0.0 0.4 Organic binders 0.0 0.1 0.1 Filer materials Organic binders 0.0 0.1 Organic binders 0.0 0.1 0.3 0.1 Filer materials Other organic binders 0.0 0.0 Filer materials Organic fillers 0.0 0.0 Organic didtivies 0.0 0.0 0.1 Marcal oli alkyl esters (BT) Yes Yes GreenCoat PLX Pord BT Polyester binders (saturated) 0.3 1.5 O		Nanoparticles		0.0	0.0
GreenCoat Horc Max Prove* 0.0 0.4 GreenCoat Horc Max Prove* 0.0 0.1 Filler materials Tranium dioxide 0.0 0.2 Organic bilders 0.0 0.0 Prove 0.0 0.0 Inorganic fillers 0.0 0.0 Organic additivies 0.0 0.0 Organic binders 0.0 0.0 Nanoparticles 0.0 0.0 Organic binders 0.0 0.0 Other organic binders 0.0 0.0 Other progenic binders 0.0 0.0 Filler materials Order organic binders 0.0 0.0 Other progenic binders 0.0 0.0 0.0 Filler materials Organic ditivies 0.0 0.0 Organic ditivies 0.0 0.0 <			PVDF	0.2	1.5
GreenCoat Hind Mox Epoxy* 0.0 0.1 GreenCoat Hind Mox 0.0 0.5 Thin mum dioxide 0.0 0.2 Thin mum dioxide 0.0 0.2 GreenCoat Hind Moxide 0.0 0.2 Filler materials Organic fillers 0.0 0.2 Organic fillers 0.0 0.0 0.0 Nonoparticles Polyseter binders (saturated) 0.4 1.2 Polyurethane binders 0.2 0.4 1.2 Organic binders 0.2 0.4 1.2 Polyurethane binders 0.2 0.4 1.2 Organic binders 0.0 0.4 1.2 Organic binders 0.0 0.4 1.2 Polyurethane binders 0.2 0.4 1.2 Organic binders 0.0 0.1 1.3 GreenCoat PLX Pural BT. Filler materials Epoxy* 0.0 0.1 GreenCoat PLX Pural BT. GreenCoat PLX Pural BT. GreenCoat PLX Pural BT. GreenCoat PLX Pural BT.		Over seis biedens	Acrylic binder	0.2	0.3
GreenCoat Harc Max Itanium dioxide 0.0 0.1 Other pigments 0.0 0.0 Inorganic fillers 0.0 0.0 Inorganic fillers 0.0 0.0 Nanoparticles 0.0 0.0 Polycate binders (saturated) 0.0 0.0 Nanoparticles 0.0 0.0 Polycate binders (saturated) 0.0 0.0 Organic binders 0.0 0.0 Ittanium dioxide 0.0 0.0 Natural oil alky lesters (BT) Yes Yes Filler material 0.0 0.0 0.0 Inorganic fillers 0.0 0.0 0.0 Inorganic binders 0.0 0.0 0.0 Inorganic fillers 0.0 0.0 0.0 Inorganic fillers 0.0 0.0 0.0 Inorganic binders 0.0 0.0 0.0 <td></td> <td>Organic binders</td> <td>Epoxy*</td> <td>0.0</td> <td>0.4</td>		Organic binders	Epoxy*	0.0	0.4
GreenCoot Hlorc Mox Derive progreents 0.0 0.2 Filler materials Organic tillers 0.0 0.0 Inorganic tillers 0.0 0.0 Organic additivies 0.0 0.0 Organic difficients 0.0 0.0 Nanoparticles 0.0 0.0 Polyaster binders (saturated) 0.4 1.2 Polyaster (Saturated) 0.0 0.1 Polyaster (Saturated) 0.0 0.0 Polyaster binders (saturated) 0.3 1.5 Organic binders 0.0 0.0 0.0 Polyaster binders (saturated) 0.3 1.5 Organic binders 0.0 0.2 0.0 Organic binders 0.0 0.2 0.0			Other organic binders	0.0	0.1
GreenCoat Purol BT. GreenCoat PLX Parol BT. Filler materials Order prignents 0.0 0.0 Nonoparticles 0.0 0.0 0.0 Polyester binders (saturated) 0.4 1.2 Polyester binders (saturated) 0.4 1.2 Organic dilatkyl esters (BT) 0.0 0.0 Natural oli alkyl esters (BT) Ves Ves Filler materials Organic dinders 0.0 0.1 Natural oli alkyl esters (BT) Ves Ves Filler materials Organic dinders 0.0 0.0 Natural oli alkyl esters (BT) Ves Ves Filler materials Organic fillers 0.0 0.0 Organic dinditivies 0.0 0.0 0.0 Nanoparticles Organic dinders 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Filler materials Organic dinders 0.0 0.0 Filler materials Organic dinders 0.0 0.0 Filler materials Organic dinders 0.0 0.0 Organic dinders 0.0 0.0 0.0	Cross Cost Lliggs May		Titanium dioxide	0.0	0.5
Inorganic fillers0.00.2Organic additivies0.00.0NanoparticlesPolyester binders (saturated)0.41.2Polyurethane binders0.20.41.2Polyurethane binders0.20.41.2Polyurethane binders0.00.41.2Polyurethane binders0.00.41.2Polyurethane binders0.00.41.2Polyurethane binders0.00.11.1Natural oil alky lesters (BT)YesYesTatanium dioxide0.00.71.0Other pigments0.10.30.1Organic fillers0.00.00.0Inorganic fillers0.00.00.0NanoparticlesPolyester binders (saturated)0.31.5Organic binders0.00.10.1Nanoparticles0.10.10.1Nanoparticles0.00.00.0Natural oil alky lesters (BT)YesYesOrganic binders0.00.10.1Natural oil alky lesters (BT)YesYesFiller materialsOther pigments0.00.1Organic binders0.00.10.1Itanium dioxide0.00.10.1Itanium dioxide0.00.10.1Filler materialsOrganic fillers0.00.1Itanium dioxide0.00.10.1Itanium dioxide0.00.10.1Itanium di	Greencoat Hidro Max		Other pigments	0.0	0.2
Organic additivies0.00.0Nanoparticles0.00.0NanoparticlesPolyester binders (saturated)0.41.2Polyurethane binders0.20.4Polyurethane binders0.20.4Organic binders0.00.1Natural oli alkyl esters (BT)YesYesPreenCoat PLX Pural BTTitonium dioxide0.00.7GreenCoat PLX Pural BTFiller materialsOrganic fillers0.00.0Polycet binders (BT)YesYesYesFiller materialsOrganic fillers0.00.00.0Inorganic dilivies0.00.00.00.0Polyceter binders (saturated)0.31.50.00.0Organic binders0.00.00.40.0Filler materialsOrganic binders0.00.00.4Filler Schurated)0.31.50.00.4Organic binders0.00.40.00.4Filler Schurate (BT)YesYesYesFiller materialsOrganic binders0.00.4GreenCoat PLX Pro BTFiller materialsOrganic fillers0.00.4GreenCoat PLX Pro BTFiller materialsOrganic fillers0.00.1Inorganic fillers0.00.10.10.10.1Inorganic fillers0.00.10.10.10.1Inorganic fillers0.00.10.10.10.1Inorganic fillers </td <td></td> <td>Filler materials</td> <td>Organic fillers</td> <td>0.0</td> <td>0.0</td>		Filler materials	Organic fillers	0.0	0.0
GreenCoat Pural BT. GreenCoat PLX Pural BTNanoparticlesPolyester binders (saturated)0.41.2Polyurethane binders0.20.4Polyurethane binders0.20.4Epoxy*0.00.1Natural oil alkyl esters (BT)YesYesPresenCoat PLX Pural BTTitanium dioxide0.00.7Filler materials0rganic fillers0.00.7Organic fillers0.00.00.7Organic fillers0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Organic ditiveis0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Filler materialsOrganic binders0.00.0Nanoparticles0.00.00.0Filler materialsPolyester binders (saturated)0.31.5Organic binders0.00.00.0Filler materialsOrganic binders0.00.4Filler materialsPolyester binders (sfT)YesYesFiller materialsFiller materials0.00.1Filler materialsOrganic fillers0.00.1Filler materialsOrganic fillers0.00.1Filler materialsOrganic fillers0.00.1Inorganic fillers0.00.11.1Inorganic fillers0.00.11.1Filler materialsOrganic f			Inorganic fillers	0.0	0.2
GreenCoat Pural BT. Polycater binders (saturated) 0.4 1.2 Organic binders 0.2 0.4 Epoxy* 0.0 0.4 Other organic binders 0.0 0.1 Natural oil alkyl esters (BT) Yes Yes Filler materials Organic fillers 0.0 0.7 Other pigments 0.1 0.3 0.3 Inorganic fillers 0.0 0.0 0.0 Inorganic diditivies 0.0 0.0 0.0 Inorganic binders 0.0 0.0 0.0 Inorganic fillers 0.0 0.0 0.0 Inorganic binders 0.0 0.0 <td< td=""><td></td><td></td><td>Organic additivies</td><td>0.0</td><td>0.0</td></td<>			Organic additivies	0.0	0.0
GreenCoat Pural BT, GreenCoat PLX Pural BTPolyarethone binders0.20.4Filler materialsEpoxy*0.00.4Polyarethone binders0.00.10.1Natural oil alkyl esters (BT)YesYesPritonium dioxide0.00.70.1Polyarethone binders0.10.30.3Pritonium dioxide0.00.00.0Polyarethone binders0.00.00.0Polyarethone binders0.00.00.0Polyarethone binders0.00.00.0Polyarethone binders0.00.00.0Polyarethone binders0.00.00.0Polyarethone binders0.00.00.4Polyarethone binders0.00.40.1Polyarethone binders0.00.40.1Polyarethone binders0.00.40.1Polyarethone binders0.00.40.1Polyarethone binders0.00.40.1Polyarethone binders0.00.40.1Polyarethone binders0.00.40.1Polyarethone binders0.00.10.1Polyarethone binders0.00.10.1Polyarethone binders0.00.10.1Polyarethone binders0.00.10.1Polyarethone binders0.00.10.1Polyarethone binders0.00.10.1Polyarethone binders0.00.10.1 <td< td=""><td></td><td>Nanoparticles</td><td></td><td>0.0</td><td>0.0</td></td<>		Nanoparticles		0.0	0.0
Organic bindersEpoxy*0.00.4Organic binders0.00.1Natural oil alkyl esters (BT)YesYesNatural oil alkyl esters (BT)YesYesItanium dioxide0.00.7Other pigments0.10.3Filler materialsOrganic fillers0.00.0Inorganic fillers0.00.00.0Nanoparticles0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Filler materialsOther organic binders0.00.4Organic binders0.00.10.1Filler materialsOther organic binders0.00.4Organic binders0.00.10.1Filler materialsOrganic fillers0.00.4Filler materialsOrganic fillers0.00.1Filler materialsOrganic fillers0.00.1Organic fillers0.00.10.1Inorganic fillers0.00.10.1Organic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.20.1Inorganic fillers0.00.20.1Inorganic fillers0.0<			Polyester binders (saturated)	0.4	1.2
GreenCoat Pural BT. GreenCoat PLX Pural BT. GreenCoat PLX Pural BT. GreenCoat PLX Pural BT.OutputOutputOutputOutputItanium dioxide0.00.7Other pigments0.10.3Filler materialsOrganic fillers0.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Inorganic binders0.00.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Inorganic dillers0.00.00.0Inorganic dillers0.00.00.0Inorganic dillers0.00.00.0Inorganic dillers <td></td> <td></td> <td>Polyurethane binders</td> <td>0.2</td> <td>0.4</td>			Polyurethane binders	0.2	0.4
GreenCoat Pural BT, GreenCoat PLX Pural BTYesYesItanium dioxide0.00.7Other pigments0.10.3Filler materialsOrganic fillers0.00.2Organic fillers0.00.00.0Natoroarditivies0.00.00.0Natoroarditivies0.00.00.0Nanoparticles0.00.00.0Organic binders (saturated)0.31.5Organic binders0.00.40.1Epoxy*0.10.10.1Natural oil alkyl esters (BT)YesYesFiller materialsFiller materialsTitanium dioxide0.0Organic binders0.00.10.1Filler materialsFiller materialsOrganic fillers0.00.1Filler materialsOrganic fillers0.00.10.1Inorganic fillers0.00.10.10.1Organic fillers0.00.10.10.1Filler materialsOrganic fillers0.00.10.1Inorganic fillers0.00.10.10.1Inorganic fillers0.00.20.10.1Inorganic fillers0.00.20.10.1Inorganic fillers0.00.20.10.1Inorganic fillers0.00.20.10.1Inorganic fillers0.00.20.10.1Inorganic fillers0.00.20.10.1<		Organic binders	Epoxy*	0.0	0.4
GreenCoat Pural BT. GreenCoat PLX Pural BTTitanium dioxide0.00.7Her pigments0.10.3Organic fillers0.00.0Inorganic fillers0.00.0Organic additivies0.00.0Nanoparticles0.00.0Nanoparticles0.00.0Organic binders0.00.0Polyester binders (saturated)0.31.5Organic binders0.00.1Export0.10.1Natural oli alkyl esters (BT)YesYesFiller materialsOrganic fillers0.00.1Filler materialsOrganic fillers0.00.1Inorganic fillers0.00.10.1Organic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.20.1Inorganic fillers0.00.20.1Inorganic fillers0.00.20.2Inorganic fillers0.00.20.2Inorganic diditivies0.00.20.2Inorganic fillers0.00.20.2Inorganic diditivies0.00.20.2Inorganic diditivies0.00.20.2Inorganic diditivies0.0			Other organic binders	0.0	0.1
GreenCoat PLX Pural BT Induitin divide 0.0 0.7 Filler materials Other pigments 0.0 0.3 Filler materials Organic fillers 0.0 0.0 Inorganic fillers 0.0 0.0 0.0 Organic additivies 0.0 0.0 0.0 Organic content Pro BT. Polyester binders (saturated) 0.3 1.5 Organic binders Organic binders 0.0 0.4 Epoxy* 0.1 0.1 0.1 RereenCoat PLX Pro BT. Filler materials Titanium dioxide 0.0 0.4 Filler materials Filler materials Other pigments 0.0 0.4 Filler materials Other pigments 0.0 0.4 Organic fillers 0.0 0.1 0.1			Natural oil alkyl esters (BT)	Yes	Yes
GreenCoat Pro BT, GreenCoat PLX Pro BTOther pigments0.10.3Filler materialsOrganic fillers0.00.0Nanoparticles0.00.0Nanoparticles0.00.0Polyester binders (saturated)0.31.5Other organic binders0.00.4Epoxy*0.10.1Natural oil alkyl esters (BT)YesYesFiller materialsOther pigments0.00.4Filler materialsOther pigments0.00.4Organic binders0.00.40.1Inatural oil alkyl esters (BT)YesYesFiller materialsOther pigments0.00.1Inatural oil alkyl esters (BT)0.00.1Organic fillers0.00.10.1Inatural oil alkyl esters (BT)0.00.1Organic fillers0.00.10.1Inatural oil alkyl esters (BT)0.00.1Organic fillers0.00.10.1Inatural oil alkyl esters (BT)0.00.1Inatural oil alkyl este	GreenCoat Pural BT, GreenCoat PLX Pural BT		Titanium dioxide	0.0	0.7
Inorganic fillers0.00.2Organic additivies0.00.0Nanoparticles0.00.0Polyester binders (saturated)0.31.5Other organic binders0.00.4Epoxy*0.10.1Natural oil alkyl esters (BT)YesYesFiller materiolsOrganic fillers0.00.1Filler materiolsOrganic fillers0.00.1Inorganic fillers0.00.10.1Organic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.10.1Inorganic fillers0.00.20.1Inorganic fillers0.00.20.1Inorganic ditivies0.00.20.1Inorganic fillers0.00.20.1Inorganic ditivies0.00.20.1Inorganic			Other pigments	0.1	0.3
Image: Constraint of the constra		Filler materials	Organic fillers	0.0	0.0
Image: Normal information infor			Inorganic fillers	0.0	0.2
GreenCoat Pro BT, GreenCoat PLX Pro BT Filler materials Polyester binders (saturated) 0.3 1.5 Filler materials 0ther organic binders 0.0 0.4 Polyester binders (barnation binders) 0.1 0.1 Polyester binders (BT) Yes Yes Polyester binders (BT) Yes Yes Polyester binders (BT) 0.0 0.4 Polyester binders (BT) Yes Yes Polyester binders Yes Yes<			Organic additivies		0.0
Organic binders0.00.4Epoxy*0.10.1Natural oil alkyl esters (BT)YesYesScreenCoat Pro BT, GreenCoat PLX Pro BTFiller materialsOrganic fillers0.00.1Filler materialsOrganic fillers0.00.20.2Inorganic dilivies0.00.20.00.2		Nanoparticles			
Organic binders Epoxy* 0.1 0.1 Natural oil alkyl esters (BT) Yes Yes GreenCoat Pro BT, GreenCoat PLX Pro BT Titanium dioxide 0.0 0.4 Filler materials Organic fillers 0.0 0.1 Inorganic fillers 0.0 0.2 Organic additivies 0.0 0.0					
GreenCoat Pro BT, GreenCoat PLX Pro BTEndEpoxy*0.10.1Filler materialsNatural oil alkyl esters (BT)YesYesFiller materialsOther pigments0.00.4Organic fillers0.00.1Inorganic fillers0.00.2Organic additivies0.00.0		Organic binders			
GreenCoat Pro BT, GreenCoat PLX Pro BTTitanium dioxide0.00.4Filler materialsOther pigments0.00.1Filler materialsOrganic fillers0.00.1Inorganic fillers0.00.2Organic additivies0.00.0		organic binders		0.1	
GreenCoat PLX Pro BTOther pigments0.00.1Filler materialsOrganic fillers0.00.1Inorganic fillers0.00.2Organic additivies0.00.0					
Filler materialsOrganic fillers0.00.1Inorganic fillers0.00.2Organic additivies0.00.0			Titanium dioxide	0.0	0.4
Inorganic fillers0.00.2Organic additivies0.00.0	GreenCoat PLX Pro BT				
Organic additivies 0.0 0.0		Filler materials		0.0	0.1
				0.0	0.2
Nanoparticles 0.0 0.0			Organic additivies	0.0	0.0
		Nanoparticles		0.0	0.0

Product	Substance type	Substance content	Min [wt%]	Max [wt%]
		Polyester binders (saturated)	0.0	0.9
	Organic binders	Ероху*	0.0	0.4
		Other organic binders	0.0	0.1
		Titanium dioxide	0.0	0.2
GreenCoat PLX Legacy		Other pigments	0.0	0.1
	Filler materials	Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.1
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0
		Polyester binders (saturated)	0.3	1.2
	One engine bis dava	Epoxy*	0.0	0.4
	Organic binders	Other organic binders	0.0	0.1
		Natural oil alkyl esters (BT)	Yes	Yes
GreenCoat Mica BT		Titanium dioxide	0.0	0.4
Greencout Mica B1		Other pigments	0.0	0.1
	Filler materials	Organic fillers	0.0	0.1
		Inorganic fillers	0.0	0.2
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0
		Polyester binders (saturated)	0.4	1.0
		Polyurethane binders	0.1	0.1
	Organic binders	Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
		Natural oil alkyl esters (BT)	Yes	Yes
GreenCoat Crown BT		Titanium dioxide	0.0	0.3
		Other pigments	0.0	0.3
	Filler materials	Organic fillers	0.0	0.1
		Inorganic fillers	0.0	0.2
		Organic additivies	0.0	0.1
	Nanoparticles		0.0	0.0
		Polyester binders (saturated)	0.6	1.5
	Organic binders	Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
		Titanium dioxide	0.0	0.6
GreenCoat Cool		Other pigments	0.0	0.4
	Filler materials	Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.1
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0

GreenCoot RWS Para LDT Green	Product	Substance type	Substance content	Min [wt%]	Max [wt%]
Polyanic binders0.20.3BreunCoat RWS hand BTProgram binders0.10.2BreunCoat RWS hand BTTomum dioxide0.10.2FilematanaTomum dioxide0.10.1Depriphents0.10.10.1Pale materiaOrganic files0.10.1Depriphents0.10.10.1Pale materiaOrganic files0.10.1Depriphents0.10.10.1Pale materiaOrganic files0.10.1Deprine childhoires0.10.10.1Deprine childhoires0.10.10.1Organic files0.10.10.1Deprine childhoires0.10.10.1Deprine childhoires0.10.10.1Deprine childhoires0.10.10.2Deprine childhoires0.10.10.2Depriphents0.10.10.2Depriphents0.10.10.2Depriphents0.10.10.2Depriphents0.10.10.2Depriphents0.10.10.2Depriphents0.10.10.2Depriphents0.10.10.2Depriphents0.10.10.2Depriphents0.10.20.2Depriphents0.10.20.2Depriphents0.10.20.2Depriphents0.10.20.2Depriphents <t< td=""><td></td><td></td><td>Polyester binders (saturated)</td><td></td><td></td></t<>			Polyester binders (saturated)		
GreenCoat RWS Aural BT Other organic binders 0.1 0.2 GreenCoat RWS Aural BT Natural ola link de exters (BT) Ves Ves Biter materials Other organic binders 0.1 0.1 Other prigments 0.1 0.1 0.1 Organic fillers 0.1 0.1 0.1 Organic diditives 0.1 0.1 0.1 Organic diditives 0.1 0.1 0.1 Organic binders 0.0 0.0 0.1 Organic binders 0.0 0.0 0.0 Organic binders 0.1			Polyurethane binders	0.2	0.3
GreenCont RWS Pural BT Natural of adapt setss (BT) Yes Yes Filter materials Finder pipments 0.1 0.2 Filter materials Organic filters 0.0 0.1 Organic additives 0.1 0.1 0.1 Nanceparticies 0.0 0.1 0.1 Nanceparticies 0.0 0.1 0.1 Nanceparticies 0.0 0.0 0.0 Nanceparticibins		Organic binders		0.1	0.2
GreenCoot RWS Purel IOT Titenium dioxide 0.1 0.2 Filler material Organic fillers 0.1 0.1 Inorganic fillers 0.0 0.1 Inorganic fillers 0.1 0.2 Inorganic fillers 0.1 <				Yes	Yes
GreenCoot RWS Pro 81 Filler moterials Forganic fillers 0.1 0.1 Filler moterials Organic fillers 0.1 0.1 Brance Polystarb binders fasturation 0.0 0.0 Brance Polystarb binders 0.0 0.0 0.0 Brance Polystarb binders 0.0 0.0 0.0 Brance Defer prigments 0.1 0.2 0.0 Brance Differ prigments 0.1 0.0 0.0 Nonaparticles Organic binders 0.0 0.0 0.0 Nonaparticles Differ prigments 0.1 0.2 0.0 Brance Differ prigments 0.1 0.2				0.1	0.2
Filer materials irroganic fillers0.00.1Organic diffues0.10.1Organic diffues0.10.1Organic diffues0.10.1Noncoordicles0.10.1Organic binders0.50.7Organic binders0.50.7Organic binders0.10.0Organic binders0.10.2Organic binders0.10.2Organic binders0.10.2Organic binders0.20.2Organic binders0.20.2Organic binders0.20.2Organic diffues0.00.0Nanoparticles0.00.0Organic binders0.20.2Organic binders0.20.2Organic binders0.20.2Organic binders0.10.2Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Organic binders </td <td>GreenCoat RWS Pural BT</td> <td></td> <td>Other pigments</td> <td>0.1</td> <td>0.1</td>	GreenCoat RWS Pural BT		Other pigments	0.1	0.1
GreenCoat RWS Pro 81 0.1 0.1 GreenCoat RWS Pro 81 0.0 0.0 GreenCoat RWS Pro 81 0.0		Filler materials		0.0	0.1
GreenCoat RWS Pro1 0.0 0.0 GreenCoat RWS Paro1 0.0 0.0 Filler material 0.0 0.0 Organic binders 0.0 0.0 Manaparticles 0.0 0.0 Organic binders 0.0 0.0 Polyester binders (soturated) 1.4 1.8 Organic binders 0.1 0.2 Inter pigments 0.1 0.2 Organic binders 0.1 0.2 Inter pigments 0.1 0.2 Organic didtivies 0.0 <td></td> <td></td> <td></td> <td>0.1</td> <td>0.1</td>				0.1	0.1
Nonoparticles0.00.0Organic binders0.00.00.0Organic binders0.00.00.0Difter organic binders0.00.00.0Other organic binders0.00.00.0Itanium dioxide0.00.00.0Other organic binders0.00.00.0Itanium dioxide0.00.00.0Other organic binders0.00.00.0Itanium dioxide0.00.00.0Organic didtivies0.00.00.0NanoparticlesOther organic binders0.00.0Varianti di olidy deters (BT)YesYesPiller moteriolsOther organic binders0.10.2Organic didtivies0.10.20.0Itanium dioxide0.10.20.0Organic binders0.10.20.0Itanium dioxide0.10.20.0Organic didtivies0.10.20.0Organic didtivies0.10.20.0Organic didtivies0.10.20.0Organic didtivies0.10.20.0Organic didtivies0.10.20.0Organic didtivies0.10.20.0Organic didtivies0.10.20.0Organic didtivies0.10.20.0Other organic binders0.10.20.0Other organic binders0.10.20.0Other organic bind				0.1	0.1
GreenCoat RWS Paral Polyester binders (soturated) 0.9 1.6 Organic binders 0.0 0.0 0.0 Thainium dioxide 0.0 0.0 0.0 Thainium dioxide 0.0 0.0 0.0 Other pigments 0.1 0.2 0.2 Organic fillers 0.0 0.0 0.0 Organic didtivies 0.0 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Vertex 0.0 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Organic binders 0.1 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Organic binders 0.1 0.2 0.2 0.2 Nanoparticles 0.0 0.1 0.2 0.2 0.2 Vertainit didive setse (ST) Yes Yes Yes Yes Yes Filler materiols Organic diditivies 0.1 0.2 0.2 0.0 0.2		Nanoparticles	5	0.0	0.0
Organic binders0.50.7Other organic binders0.00.0Other organic binders0.00.0Marce Contr RWS Paral00.00.0Filler moterolsOrganic dilfers0.00.0Organic dilfers0.00.00.0Organic dilfers0.00.00.0Organic dilfurs0.00.00.0Nonoparticles0.00.00.0Organic dilfurs0.00.00.0Organic dilfurs0.00.00.0Organic binders0.10.00.0Organic binders0.10.00.0Organic binders0.10.00.0Organic binders0.10.00.0Organic binders0.10.20.0Organic binders0.10.20.0Organic binders0.10.20.0Organic binders0.10.20.0Organic binders0.10.20.0Organic binders0.10.20.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.0			Polyester binders (saturated)	0.9	1.6
GreenCot RWS Purol0.10.2GreenCot RWS Purol0.00.00.0Filer moteriols0.00.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Inorganic fillers0.00.00.0Nanoparticles0.00.00.0Natural oli alkyd esters (8T)1.41.8Inorganic binders0.20.20.0Inorganic binders0.10.20.0Inorganic binders0.10.20.0 <tr< td=""><td></td><td>Organic binders</td><td></td><td>0.5</td><td>0.7</td></tr<>		Organic binders		0.5	0.7
GreenCoat RWS PuralTitonium dioxide0.00.8Filer materialsOrganic fillers0.10.2Inorganic fillers0.00.0Inorganic didtivies0.00.0Inorganic additivies0.00.0Inorganic didtivies0.00.0Inorganic binders0.20.0Inorganic binders0.20.0Inorganic binders0.20.0Inorganic binders0.20.2Inorganic binders0.20.2Inorganic binders0.20.2Inorganic binders0.10.3Inorganic fillers0.10.2Inorganic fillers0.10.2Inorganic fillers0.10.2Inorganic fillers0.10.2Inorganic binders0.00.0Inorganic binders0		5		0.0	0.0
Filer materialsOrganic fillers0.20.2Iorganic additivies0.00.0Organic additivies0.00.0NanoparticlesPolyester binders (soturated)1.41.8Organic binders0.10.20.2Natural oil alkyd esters (BT)YesYesPater binders (soturated)0.10.3Other organic binders0.10.2Natural oil alkyd esters (BT)YesYesPiller materialsOther organic binders0.10.2Other pigments0.10.20.2Iorganic dditivies0.10.20.2Organic dditivies0.10.20.2Organic dditivies0.10.20.2Iorganic dditivies0.10.20.2Organic dditivies0.10.20.2Organic dditivies0.10.20.2Iorganic tillers0.10.20.2Iorganic dditivies0.10.20.2Organic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies <td></td> <td></td> <td></td> <td>0.0</td> <td>0.8</td>				0.0	0.8
Filer materialsOrganic fillers0.20.2Iorganic additivies0.00.0Organic additivies0.00.0NanoparticlesPolyester binders (soturated)1.41.8Organic binders0.10.20.2Natural oil alkyd esters (BT)YesYesPater binders (soturated)0.10.3Other organic binders0.10.2Natural oil alkyd esters (BT)YesYesPiller materialsOther organic binders0.10.2Other pigments0.10.20.2Iorganic dditivies0.10.20.2Organic dditivies0.10.20.2Organic dditivies0.10.20.2Iorganic dditivies0.10.20.2Organic dditivies0.10.20.2Organic dditivies0.10.20.2Iorganic tillers0.10.20.2Iorganic dditivies0.10.20.2Organic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies0.10.20.2Iorganic dditivies <td>GreenCoat RWS Pural</td> <td></td> <td></td> <td></td> <td></td>	GreenCoat RWS Pural				
GreenCoat RWS Pro BT Inorganic fillers 0.0 0.0 GreenCoat RWS Pro BT Polyster binders (saturated) 1.4 1.8 Organic binders 0.2 0.2 0.2 Organic binders 0.2 0.2 0.2 Nanoparticles Order organic binders 0.2 0.2 Natural oil alkyd esters (BT) Yes Yes Yes Titanium dioxide 0.1 0.3 0 0.2 Organic binders 0.1 0.3 0 0.2 0.3 Organic diltivies 0.1 0.2 0 0.2 0		Filler materials			
Organic additivies0.00.0Nanoparticles0.00.0Nanoparticles0.00.0Polyester binders (saturated)1.41.8Organic binders0.10.20.2Natural oil didy desters (BT)YesYesPresenCoat RWS Pro BTFiller materials0ther organic binders0.10.2PresenCoat RWS Pro BTFiller materialsOrganic fillers0.10.2PresenCoat RWS Pro BTFiller materialsOrganic fillers0.10.2PresenCoat RWS Pro BTPalyester binders (saturated)0.10.2PresenCoat RWS Pro BTOrganic binders0.00.0PresenCoat RWS Pro BTPalyester binders (saturated)1.42.4PresenCoat RWS Pro BTPolyester binders (saturated)1.42.4PresenCoat RWS ProPolyester binders (saturated)1.42.4PresenCoat RWS ProPolyester binders (saturated)0.00.0PresenCoat RWS ProPolyester binders (saturated)0.40.9PresenCoat RWS ProPolyester binders (saturated)0.40.9PresenCoat RWS ProPolyester binders (saturated)0.40.9PresenCoat RWS ProPolyester binders (saturated)0.40.9PresenCoat RWS Pro <td< td=""><td></td><td></td><td></td><td>0.0</td><td>0.2</td></td<>				0.0	0.2
Nanoparticles0.00.0Polyester binders (saturated)1.41.8Organic binders0.10.20.2Natural ol alkyd esters (8T)YesYesFiller materiols0.10.3Organic binders0.10.2Organic binders0.10.2Organic fillers0.10.2Inorganic fillers0.10.2Organic diltivies0.00.2Organic binders0.10.2Organic binders0.10.2Organic diltivies0.10.2Organic diltivies0.00.2Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Filler materiolsOrganic diltivies0.0Organic binders0.10.2Organic fillers0.00.0Inorganic fillers0.00.0Ino				0.0	0.0
GreenCoat RWS Pro BTPolyester binders (saturated)1.41.8GreenCoat RWS Pro BTPataral oli alkyd esters (BT)YesYesTitanium dioxide0.10.3Piller materiolsOrganic binders0.10.2Organic billers0.10.20Organic fillers0.10.20Inorganic fillers0.10.20Organic fillers0.10.20Organic fillers0.10.20Organic fillers0.10.20Organic fillers0.10.20Organic binders0.00.00Organic binders0.00.00Polyester binders (saturated)1.42.4Organic binders0.00.00Filler materiolsOrganic binders0.00.0Polyester binders (saturated)1.42.4Organic binders0.00.00.0Filler materiolsOrganic binders0.00.0Inorganic fillers0.00.00.0Inorganic fillers0.00.00.0NonoparticlesOrganic diltivis0.00.0Organic binders0.00.00.0Inorganic binders0.00.00.0Organic binders0.00.00.0Organic binders0.00.00.0Inorganic binders0.00.00.0Organic binders0.00.00.0Org		Nanoparticles	5	0.0	0.0
Organic binders0.20.2Natural oil oikyd esters (BT)YesYesNatural oil oikyd esters (BT)YesYesItanium dioxide0.10.3Other pigments0.10.2Organic fillers0.10.2Inorganic fillers0.10.2Inorganic fillers0.10.2Nanoparticles000.2Organic binders010.2Organic binders010.2Organic binders010.2Organic binders010.0Organic binders010.0Organic binders0.10.2Filler materials010.2Organic binders0.10.2Organic binders0.10.2Organic binders0.10.2Organic binders0.10.2Organic binders0.10.2Organic binders0.10.2Organic binders0.10.2Organic diltivies0.00.0Inorganic tillers0.00.0Inorganic diltivies0.00.0Organic binders0.20.4Organic binders0.20.4Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Orde			Polyester binders (saturated)	1.4	1.8
GreenCoat RWS Pro BTNetwork of a light of		Organic binders		0.2	0.2
GreenCoat RWS Pro BTTitanium dioxide0.10.3Filler materialsOther pigments0.10.2Inorganic fillers0.10.2Inorganic fillers0.10.2Organic ditivies0.00.2Nanoparticles0.00.0Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Filler materialsOrganic fillers0.0Organic fillers0.00.0Inorganic fillers0.0 <td< td=""><td></td><td></td><td>Yes</td><td>Yes</td></td<>				Yes	Yes
Filler materialsOrganic fillers0.10.2Inorganic fillers0.00.2Organic additivies0.00.2Nanoparticles0.00.2Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Organic fillers0.10.6Organic fillers0.10.6Organic fillers0.10.2Organic fillers0.00.0Inorganic fillers0.00.0Nanoparticles0.00.0Nanoparticles0.00.0Organic binders0.00.0Nanoparticles0.00.0Organic binders0.00.0Organic binders0.00.4Organic binders0.00.4Organic binders0.00.4Organic binders0.00.4Organic binders0.00.1Natural oil alkyl esters (BT)YesYesGreenCoat Pural Farm BTItonium dioxide0.00.6Other pigments0.10.30.6				0.1	0.3
Filler materialsOrganic fillers0.10.2Inorganic fillers0.00.2Organic additivies0.00.2Nanoparticles0.00.2Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Organic fillers0.10.6Organic fillers0.10.6Organic fillers0.10.2Organic fillers0.00.0Inorganic fillers0.00.0Nanoparticles0.00.0Nanoparticles0.00.0Organic binders0.00.0Nanoparticles0.00.0Organic binders0.00.0Organic binders0.00.4Organic binders0.00.4Organic binders0.00.4Organic binders0.00.4Organic binders0.00.1Natural oil alkyl esters (BT)YesYesGreenCoat Pural Farm BTItonium dioxide0.00.6Other pigments0.10.30.6	GreenCoat RWS Pro BT		Other pigments	0.1	0.2
Inorganic fillers0.10.2Organic additivies0.00.2Nanoparticles0.00.0Organic binders0.00.0Organic binders0.00.0Organic binders0.00.0Itanium dioxide0.10.6Organic fillers0.10.6Organic fillers0.00.0Itanium dioxide0.10.2Organic fillers0.00.0Inorganic fillers0.00.0Inorganic fillers0.00.0Nanoparticles0.00.0Organic binders (saturated)0.40.9Organic binders0.00.4Organic binders0.00.4Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Organic binders0.00.1Other organic binders0.00.1Other organic binders0.00.1Other organic binders0.00.1Other organic binders0.00.1Other organic binders0.00.5Other pigments0.00.6Other pigments0.10.3		Filler materials		0.1	0.2
Image: Construct of the section of				0.1	0.2
Nanoparticles0.00.0Organic bindersPolyester binders (saturated)1.42.4Organic binders0.00.00.0Titonium dioxide0.10.60.0ManoparticlesOther organic binders0.10.6Organic fillers0.00.00.0Inorganic fillers0.00.00.0NanoparticlesOrganic ditivies0.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0Nanoparticles0.00.00.0NanoparticlesEpoxy*0.00.0Organic binders0.00.00.1Natural oil alkyl esters (BT)YesYesCreenCoat Purol Form BTItonium dioxide0.00.6Other pigments0.10.30.0				0.0	0.2
Organic binders Polyester binders (saturated) 1.4 2.4 Other organic binders 0.0 0.0 Titanium dioxide 0.1 0.6 Other pigments 0.1 0.2 Organic fillers 0.0 0.0 Inorganic fillers 0.0 0.0 Organic ditivies 0.0 0.2 Organic ditivies 0.0 0.0 Nanoparticles 0.0 0.0 Polyester binders (saturated) 0.4 0.9 Organic binders 0.0 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Organic binders Folyester binders (saturated) 0.4 0.9 Organic binders Epoxy* 0.0 0.4 Other organic binders 0.0 0.1 0.1 Natural oi alkyl esters (BT) Yes Yes GreenCoat Pural Form BT Titanium dioxide 0.0 0.6 Other pigments 0.1 0.3 0.3 0.1		Nanoparticles		0.0	0.0
GreenCoat RWS Pro Titanium dioxide 0.0 0.0 Filler materials Titanium dioxide 0.1 0.6 Other pigments 0.1 0.2 Organic fillers 0.0 0.0 Inorganic fillers 0.0 0.0 Organic ditivies 0.0 0.2 Organic ditivies 0.0 0.0 Nanoparticles 0.0 0.0 Polyester binders (saturated) 0.4 0.9 Polyurethane binders 0.2 0.4 Organic binders Epoxy* 0.0 0.4 Other organic binders 0.0 0.4 0.9 Ordaric binders Epoxy* 0.0 0.4 Other organic binders 0.0 0.4 0.9 Ordaric binders Epoxy* 0.0 0.4 0.9 Other organic binders 0.0 0.1 0.3 0.5			Polyester binders (saturated)	1.4	2.4
GreenCoat RWS ProOther pigments0.10.2Filler materialsOrganic fillers0.00.0Inorganic fillers0.00.2Organic additivies0.00.0Nanoparticles0.00.0Polyester binders (saturated)0.40.9Organic binders0.20.4Organic binders0.00.4Organic binders0.00.4Organic binders0.00.4Organic binders0.00.4Other organic binders (Saturated)0.00.4Other organic binders0.00.1Natural oil alkyl esters (BT)YesYesOther pigments0.10.3		Urganic binders	Other organic binders	0.0	0.0
GreenCoat RWS Pro Filler materials Organic fillers 0.0 0.0 Inorganic fillers 0.0 0.0 0.2 0rganic diltivies 0.0 0.0 Organic additivies 0.0 0.0 0.0 0.0 0.0 Nanoparticles 0.0 0.0 0.0 0.0 0.0 Polyester binders (saturated) 0.4 0.9 0.0 0.4 0.9 Polyurethane binders 0.2 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.4 0.9 0.1 0.1 0.3 0.4 0.9 0.1 0.9 0.1 0.1 0.3 0.9 0.1 0.1 0.1 0.1 0.3 0.1 0.3			Titanium dioxide	0.1	0.6
Filler materials Organic fillers 0.0 0.0 Inorganic fillers 0.0 0.2 Organic additivies 0.0 0.0 Organic diltivies 0.0 0.0 Nanoparticles 0.0 0.0 Polyester binders (saturated) 0.4 0.9 Polyurethane binders 0.2 0.4 Organic binders Epoxy* 0.0 0.4 Other organic binders 0.0 0.1 0.1 GreenCoat Pural Form BT Etanium dioxide 0.0 0.6 Other pigments 0.1 0.3 0.3			Other pigments	0.1	0.2
Organic additivies 0.0 0.0 Nanoparticles 0.0 0.0 0.0 Polyester binders (saturated) 0.4 0.9 Polyurethane binders 0.2 0.4 Organic binders 0.0 0.4 Organic binders 0.0 0.4 Organic binders 0.0 0.4 Organic binders 0.0 0.4 Other organic binders 0.0 0.4 Natural oil alkyl esters (BT) Yes Yes GreenCoat Purol Form BT Titanium dioxide 0.0 0.6 Other pigments 0.1 0.3 0.3	GreenLoat RWS Pro	Filler materials	Organic fillers	0.0	0.0
Nanoparticles0.00.0Polyester binders (saturated)0.40.9Polyurethane binders0.20.4Organic binders0.00.4Polyurethane binders0.00.4Other organic binders0.00.1Natural oil alkyl esters (BT)YesYesGreenCoat Pural Form BTTitanium dioxide0.00.6Other pigments0.10.3			Inorganic fillers	0.0	0.2
Polyester binders (saturated) 0.4 0.9 Polyurethane binders 0.2 0.4 Organic binders Epoxy* 0.0 0.4 Other organic binders 0.0 0.1 Natural oil alkyl esters (BT) Yes Yes Other pigments 0.0 0.6 Other pigments 0.1 0.3			Organic additivies	0.0	0.0
Polyurethane binders 0.2 0.4 Organic binders Epoxy* 0.0 0.4 Other organic binders 0.0 0.1 Natural oil alkyl esters (BT) Yes Yes Offer pigments 0.0 0.6 Other pigments 0.0 0.6		Nanoparticles		0.0	0.0
Organic bindersEpoxy*0.00.4Other organic binders0.00.1Natural oil alkyl esters (BT)YesYesGreenCoat Pural Farm BTTitanium dioxide0.00.6Other pigments0.10.3			Polyester binders (saturated)	0.4	0.9
Other organic binders 0.0 0.1 Natural oil alkyl esters (BT) Yes Yes GreenCoat Pural Farm BT Titanium dioxide 0.0 0.6 Other pigments 0.1 0.3			Polyurethane binders	0.2	0.4
Natural oil alkyl esters (BT)YesYesGreenCoat Pural Farm BTTitanium dioxide0.00.6Other pigments0.10.3		Organic binders	Epoxy*	0.0	0.4
GreenCoat Pural Farm BTTitanium dioxide0.00.6Other pigments0.10.3			Other organic binders	0.0	0.1
Other pigments 0.1 0.3			Natural oil alkyl esters (BT)	Yes	Yes
	GreenCoat Pural Farm BT		Titanium dioxide	0.0	0.6
			Other pigments	0.1	0.3
Filler materials Organic fillers 0.0 0.0		Filler materials	Organic fillers	0.0	0.0
Inorganic fillers 0.0 0.2			Inorganic fillers	0.0	0.2
Organic additivies 0.0 0.0			Organic additivies	0.0	0.0
Nanoparticles 0.0 0.0		Nanoparticles		0.0	0.0

Product	Substance type	Substance content	Min [wt%]	Max [wt%]
		Polyester binders (saturated)	0.6	1.2
	Organic binders	Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
		Titanium dioxide	0.0	0.5
Rough Matt Polyester		Other pigments	0.0	0.1
	Filler materials	Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.2
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0
		Polyester binders (saturated)	0.6	1.2
	Organic binders	Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
		Titanium dioxide	0.0	0.5
Polyester		Other pigments	0.0	0.1
	Filler materials	Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.2
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0
		Polyester binders (saturated)	0.6	1.2
	Organic binders	Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
		Titanium dioxide	0.0	0.5
Polyester Indoor		Other pigments	0.0	0.1
	Filler materials	Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.2
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0
		Polyester binders (saturated)	0.0	0.9
	Organic binders	Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
		Natural oil alkyl esters (BT)	Yes	Yes
GreenCoat FoodSafe BT		Titanium dioxide	0.0	0.6
		Other pigments	0.0	0.1
	Filler materials	Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.1
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0
	Organic binders	Epoxy*	0.0	0.9
		Other organic binders	0.0	0.2
		Titanium dioxide	0.0	0.3
Ероху	Ellen mente de la	Other pigments	0.0	0.1
	Filler materials	Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.2
	Nonerestieler	Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0

Product	Substance type	Substance content	Min [wt%]	Max [wt%]
Laminate Foodsafe	PVC laminate film	PVC	3.4	3.7
		Other additives	1.0	1.3
	Organic binders	Vinyl resin	0.2	0.6
		Acrylic binder	0.0	0.0
		Polyester binders (saturated)	0.0	0.0
		Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
	Filler materials	Titanium dioxide	0.0	0.2
		Other pigments	0.0	0.1
		Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.1
		Organic additivies	0.0	0.0
Νονα	Organic binders	Polyester binders (saturated)	0.8	1.7
		Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
	Filler materials	Titanium dioxide	0.0	0.3
		Other pigments	0.0	0.2
		Organic fillers	0.0	0.0
		Inorganic fillers	0.0	0.4
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0
P200	Organic binders	PVC	4.0	5.0
		Plasticizers	1.8	2.5
		Epoxy*	0.0	0.4
		Other organic binders	0.0	0.1
	Filler materials	Titanium dioxide	1.1	1.4
		Other pigments	0.0	0.1
		Organic fillers	0.0	0.0
		Inorganic fillers	0.1	0.3
		Organic additivies	0.0	0.0
	Nanoparticles		0.0	0.0

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